D13-700



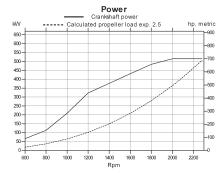
Technical Data

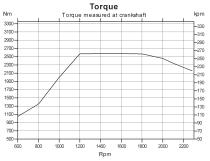
Engine designation	D13-700
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke, direct-injected, turbocharged diesel engine with charge air cooler
Bore/stroke, mm (in.)	131/158 (5.16/6.22)
Displacement, I (in ³)	12.78 (779.7)
Compression ratio	16.5:1
Dry weight bobtail, kg (lb)	1450 (3197)
Crankshaft power, kW (hp) @ 2300 rpm	515 (700)
Max. torque, Nm (lbf.ft) @ 1200 rpm	2930 (2162)
Emission compliance	IMO NOx, EU RCD, US EPA Tier 3*
Rating	3**
Recommended fuel to conform to	ASTM-D975 1-D & 2-D, EN 590 or JIS KK 2204
Specific fuel consumption, g/kWh (lb/hph) @ 2300 rpm	212 (0.343)
Flywheel housing/SAE size	14"/SAE1

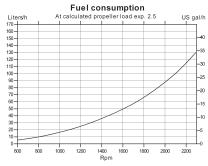
Technical data according to ISO 8665. With fuel having an LHV of 42700 kJ/kg and density of 840 g/liter at $15\,^{\circ}\text{C}$ (60 °F).

Merchant fuel may differ from this specification which will influence engine power output and fuel consumption.

- * Pending EPA approval
- **RATING 3. For commercial vessels or craft with high demands on speed and acceleration, planing or semi-planing hulls in cyclical operation.









D13-700

Technical description:

Engine and block

- Cylinder block made of cast iron
- One-piece cast-iron cylinder head
- Ladder frame fitted to engine block
- Replaceable wet cylinder liners and valve seats/guides
- Drop forged crankshaft with induction hardened bearing surfaces and fillets with seven main bearings
- Four-valve-per-cylinder layout with overhead camshaft and center position of unit injec-
- Each cylinder features cross-flow inlet and exhaust ducts
- Gallery oil-cooled cast aluminum alloy pistons with three piston rings
- Rear-end transmission

Engine mounting

· Flexible engine mounting

Lubrication system

- Integrated oil cooler in cylinder block
- Rear positioned twin full flow oil filter of spin-on type and by-pass filter

Fuel system

- Electronic high pressure unit injectors
- Gear-driven fuel pump and injection timing
- Electronically controlled central processing system (EMS - Engine Management System)
- Single fine fuel filter of spin-on type

Air inlet and exhaust system

- Twin entry turbo technology with freshwatercooled charge air cooler
- Air filter with replaceable inserts
- Wet exhaust elbow/riser (option)

Cooling system

- Seawater-cooled plate heat exchanger
- Coolant system prepared for hot water
- Easily accessible seawater pump in rear end of flywheel housing

Electrical system

• 24V/110A plus an optional extra 24V/110A

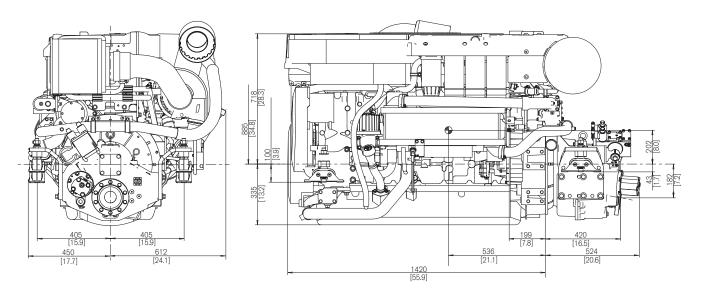
Instruments/controls (option)

- Complete instrumentation including key switch and interlocked alarm
- EVC monitoring panels for single or twin installations
- Electronic shift and throttle
- Plug-in connectors
- EVC system color display

Reverse gear

- ZF325-1AE and ZF325IV, with low speed as option, electronically shifted
- MGX-5096A, with QuickShift® and low speed as standard, electronically shifted

Dimensions D13-700 with ZF325-1AE



More information

Contact your local Volvo Penta dealer for more information regarding Volvo Penta engines and optional eguipment/accessories or visit www.volvopenta.com





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